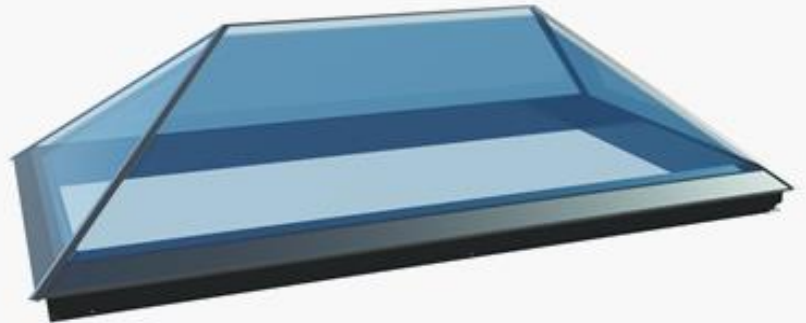# ROOF.maker

Slimline™ Installation Instructions
Assembled Version

Introduction
... to your new Slimline™

Thank you for choosing to purchase a ROOF Maker Slimline™ Rooflight.

Guide Weights		
Slimline™ Size (mm)	Double Glazed: Weight (kg)	Triple Glazed: Weight (kg)
1000x1500	70	100
1200x1500	80	115
1000x2000	85	125
1400x2000	115	165
1200x2400	120	170
1000x3000	125	180
1000x3500	175	250
1000x4000	230	315
1300x4000	250	330
1500x3000	175	250
1500x3500	200	290
1600x4000	240	350
2000x3000	220	320
1600x5000	300	N/A

Assembly Procedure
Guidance

Make sure to read through all steps and understand all requirements before beginning assembly.

In addition to your Slimline™ Rooflight you will need:

- Silicone Adhesive Sealant (high quality; Dow Corning 791 suggested)
- Drill, bits and screws as required
- Materials to prepare a timber frame

Please take precaution when moving heavy objects and working at height; be sure to use proper equipment.
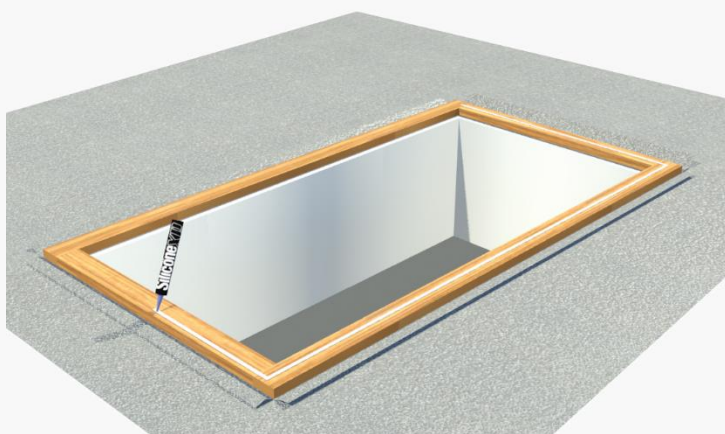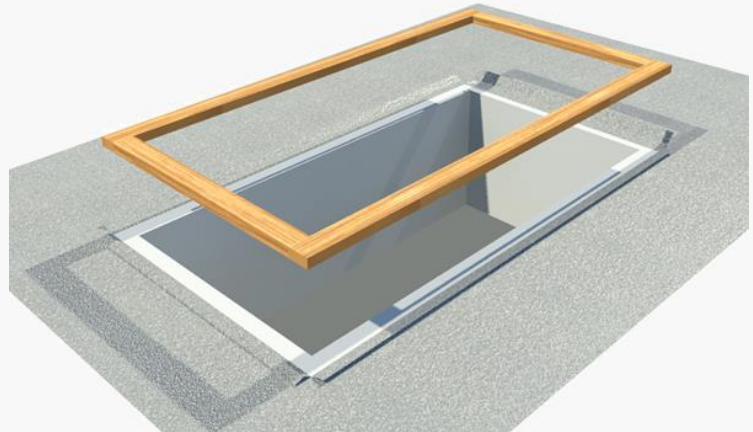
Step One
Fit a timber frame to your aperture

The internal dimension of the timber frame should match the internal dimensions of your Slimline™: this is the size you ordered.

The timber frame dimensions should be 70mm x 25mm.

Ensure that your roof's flashing is out of the way.

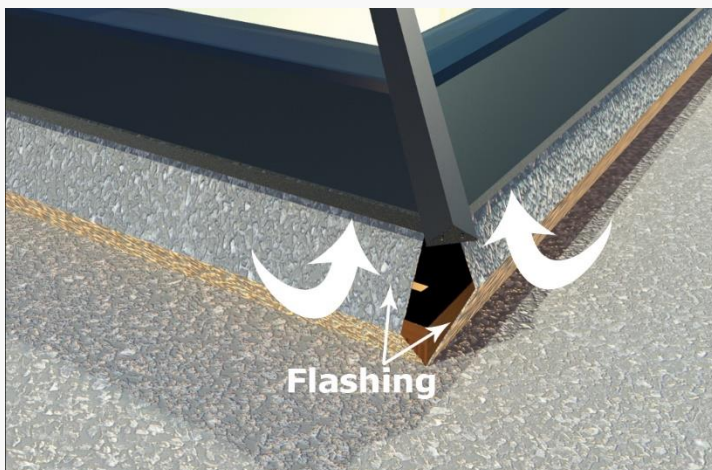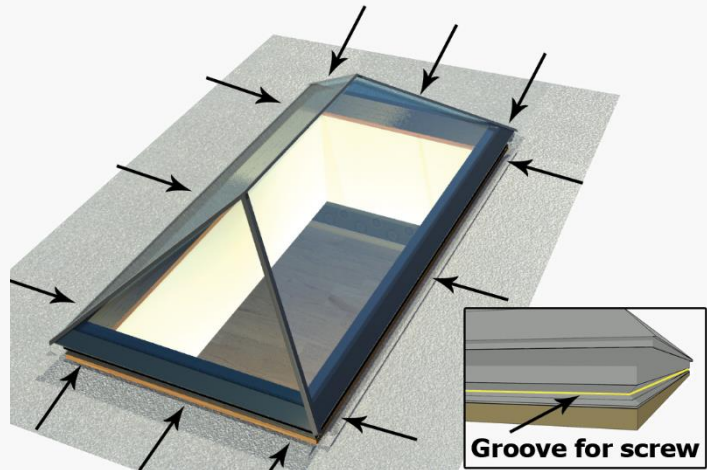## Step Two
Apply a bead of silicone to the top of the frame

Use high quality outdoor silicone sealant; apply the silicone bead ~20mm from the internal edge of the timber frame.

Call us: 0116 269 6297
Mon-Fri 8-6pm, Sat 9-5pm

Step Three
Fix your Slimline™ to the timber frame

Use the indicated groove in the Slimline™ unit to screw the unit to the timber base; drill a pilot hole of the size appropriate for your chosen screw's diameter.

In total, 12 screws are recommended: screws 100mm from each corner, and screws in the centre of each edge, as shown.

Groove for screw

Flashing

Step Four
Secure flashing to your assembled Slimline™

Secure your roof's flashing to your assembled Slimline™ as shown and seal the flashing with silicone.

Congratulations! Your Slimline™ Rooflight is now fully installed.