



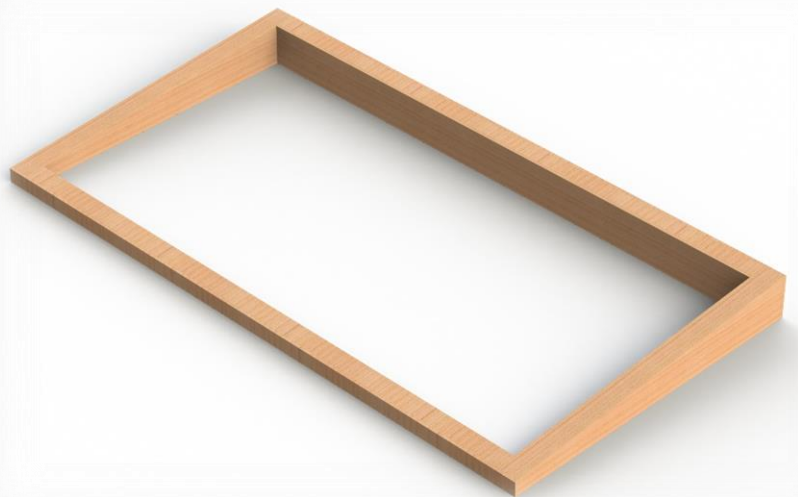
## Upstand Installation Instructions

### Introduction ... to your Roof Light Upstand

On delivery of your new Roof Light Upstand, you will receive:

- Your Roof Light Upstand
- Fixing Brackets

Please take precaution when moving heavy objects and working at height; be sure to use proper equipment.



Guide Weights	
Size (mm)	Weight (kg)
1000x1000	5kg
1500x1000	8kg
1500x1500	12kg
2000x1000	10kg

### Assembly Procedure Guidance

Make sure to read through all steps and understand all requirements before beginning assembly.

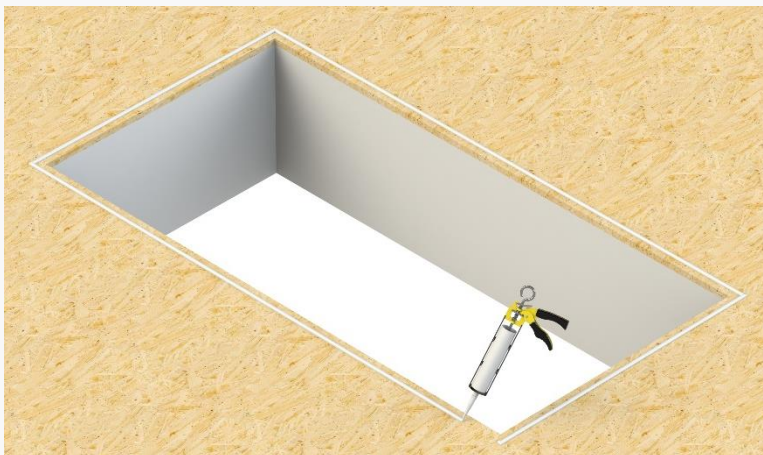
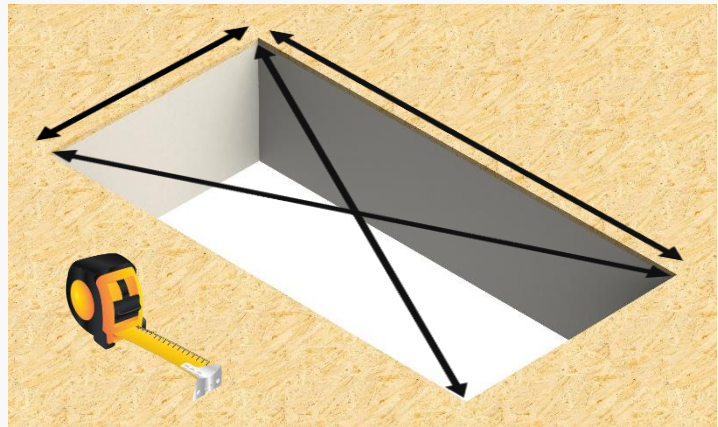
In addition to your Upstand you will need:

- Silicone Adhesive Sealant (high quality outdoor)
- Drill, bits and screws as required

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### Step One Check Dimensions

Carefully measure the roof aperture, ensuring these measurements match that of the internal sides of the upstand. As shown in diagram, it is also vital that the diagonal dimensions are checked, this will ensure that the aperture is square.



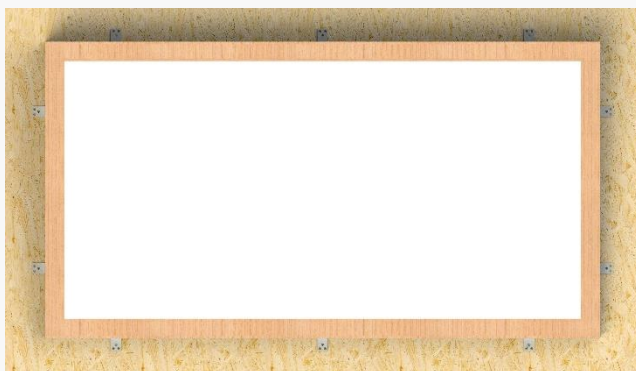
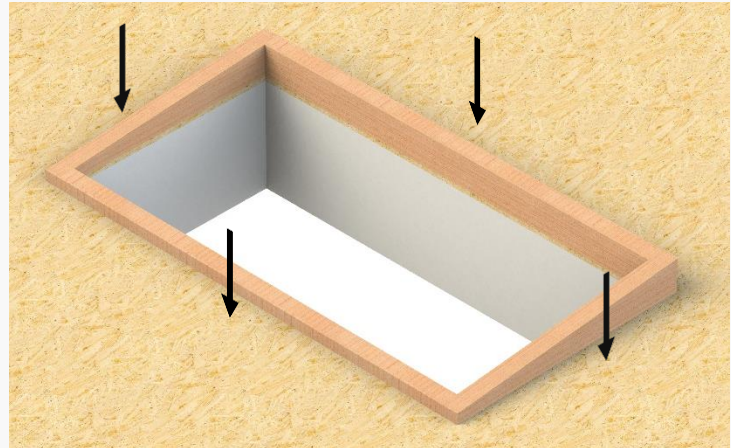
### Step Two Apply Silicone to roof deck

Apply a generous bead of silicone to the Roof deck around the outside of the aperture approximately 20mm from the internal edge.

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### Step Three Position Upstand

Lower Upstand into position, ensuring inside edges align precisely with the aperture. Press down firmly to ensure full adhesion with the silicone.



### Step Four Fix Brackets

Using a drill, fix provided brackets as shown around the external perimeter of the upstand. Larger upstands will be supplied with additional brackets, these should be evenly fixed around the perimeter of the upstand.



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### Step Five Add Roof Finish

The installation of your Roof-Maker upstand is now complete. Now you can add your desired roof finish. Ensure that the roof finish is not wrapped over the top of the upstand as this may result in an uneven surface for your roof light to sit onto.

