WORLD CLASS ROOFLIGHTS

## FIXED LUXLITE®: INSTALLATION INSTRUCTIONS

THANK YOU FOR CHOOSING TO PURCHASE A ROOF MAKER LUXLITE®.

PLEASE FOLLOW THESE STEPS TO COMPLETE YOUR INSTALLATION.



#### ASSEMBLY PROCEDURE GUIDANCE

Make sure to read through all steps and understand all requirements before beginning assembly.

In addition to your LUXLITE® you will need:

- Silicone Adhesive Sealant (high quality; Dow Corning 791 suggested)
- Drill, bits and screws as required

Please take precaution when moving heavy objects and working at height; be sure to use correct equipment.

GUIDE WEIGHTS Triple Glazed	
Size (mm)	Weight (kg)
400x400	14
600x600	32
700x900	55
1000x1000	87
700x1400	85
1200x1500	155
1000x2000	175
2400x1200	250
3000x1000	260

GUIDE WEIGHTS Double Glazed	
Size (mm)	Weight (kg)
400x400	11
500x800	25
500x1000	30
500x1200	37
700x800	35
700x1000	43
700x1200	52

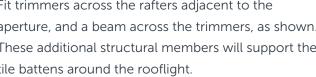
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## STEP ONE

#### FIT TRIMMERS TO YOUR RAFTERS

The internal dimensions of the aperture created by your trimmers and rafters should match the size of the LUXLITE® you ordered. (e.g. for 2000x1000mm LUXLITE®, the internal dimensions of your aperture should be 2000x1000mm).

Fit trimmers across the rafters adjacent to the aperture, and a beam across the trimmers, as shown. These additional structural members will support the tile battens around the rooflight.





#### FIT UNDERFELT TO YOUR ROOF

Fit underfelt to your roof. The underfelt should extend to the rim of the aperture where your LUXLITE® will be installed. Seal the underfelt to the timber around the aperture.







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### STEP THREE

#### PREPARE AND FIT A WEDGE BELOW YOUR APERTURE

The bottom of the wedge should meet level with the tiles that will be installed later. This can be determined by trial fitting the LUXLITE® assembly. The wedge should be at least as wide as the LUXLITE® apron. The position and angle of the wedge is dependent on the roof type set out.



### STEP FOUR

#### COVER THE WEDGE WITH FLASHING

Cover the wedge installed in the previous step with flashing (flashing and wedge not provided). The flashing width should be at least 100mm (either side) greater than the LUXLITE® apron. It is also important that the highlighted edge of the flashing (left) is tucked underneath the LUXLITE® apron.



### STEP FIVE

#### BRING YOUR LUXLITE® INTO POSITION

Bring your LUXLITE® into position and align it so that it is centred on your aperture.

Seal the interface between the LUXLITE® and the aperture with silicone.



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## STEP SIX

#### FIX YOUR LUXLITE® TO YOUR ROOF

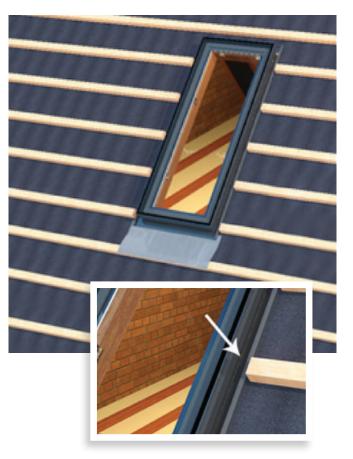
Use the brackets provided to fix your LUXLITE® to your roof. Refer to the assembly section view in the appendix at the end of this document for more detail.



## STEP SEVEN

#### FIT TILE BATTENS TO YOUR ROOF

Tile battens can now be fitted to your roof. The battens should be flush with the edge of the LUXLITE® aluminium apron.



## STEP EIGHT

#### FIT FLASHING TO COVER THE BATTENS

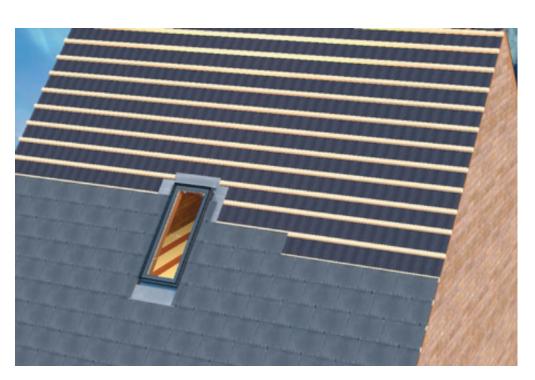
Seal beneath the lip of the apron, drape over battens. Tiles will sit over this flashing. (Note: side flashing is only required when using pantiles).



### STEP NINE

#### FIT TILES TO YOUR ROOF

You are now free to fit tiles to your roof. The LUXLITE® has been designed so that your roof tiles can overlap the apron, leaving little aluminium exposed for a minimalistic aesthetic.



### STEP TEN

#### PLASTERBOARD TO FINISH YOUR LUXLITE® ASSEMBLY

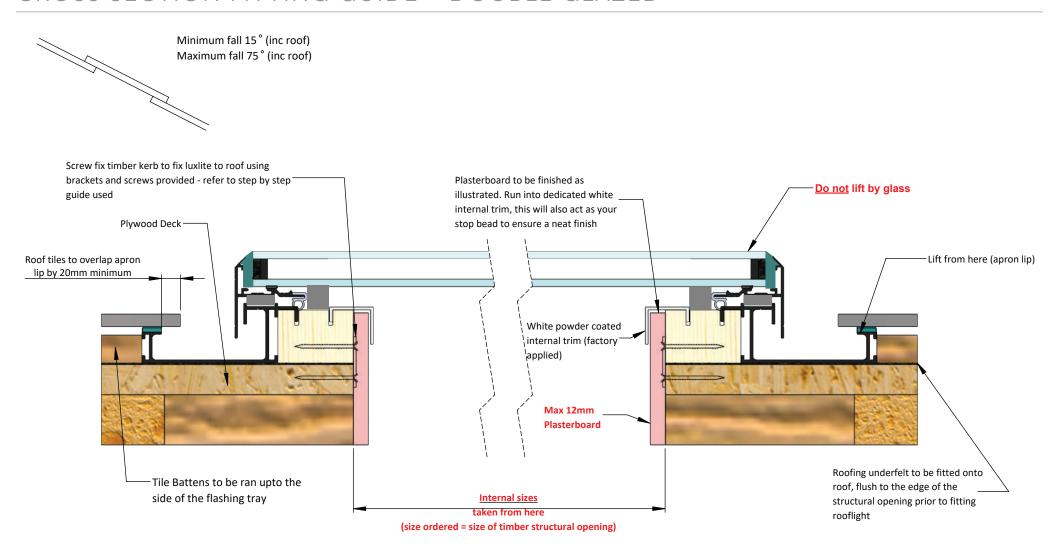
Apply plasterboard to the internal faces of your aperture. The plasterboard is to be applied up to the internal trim of the LUXLITE® (for plastering finish guidelines, please follow the cross section fitting guide, included at the end of this document).

Congratulations! Your LUXLITE® is now fully installed.



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## CROSS SECTION FITTING GUIDE - DOUBLE GLAZED



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## CROSS SECTION FITTING GUIDE - TRIPLE GLAZED

